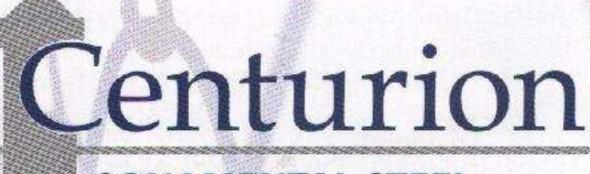
ADVANTAGE

ONE SOURCE



ORNAMENTAL STEEL
FENCE SYSTEM TM





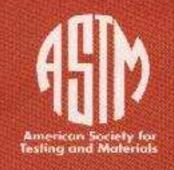




STEPHENS PIPE&STEEL

Centurion









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OnGuard™ Security Chain Link Fence Systems

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Generations™ PVC Rail and Privacy Fence

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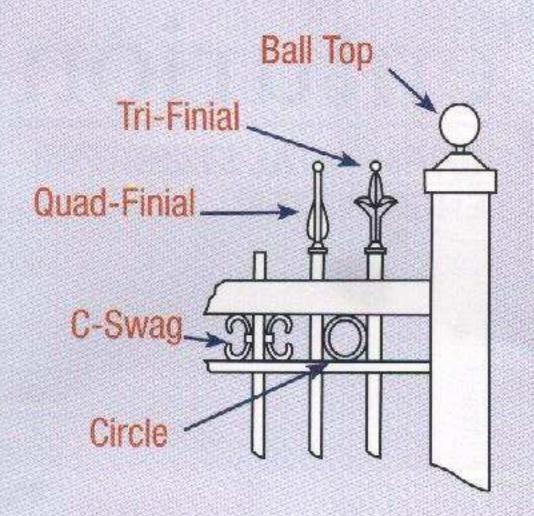
WeatherShield™ Windscreen

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Extended Lengths in 2-1/2", 3" and 4" up to 40'
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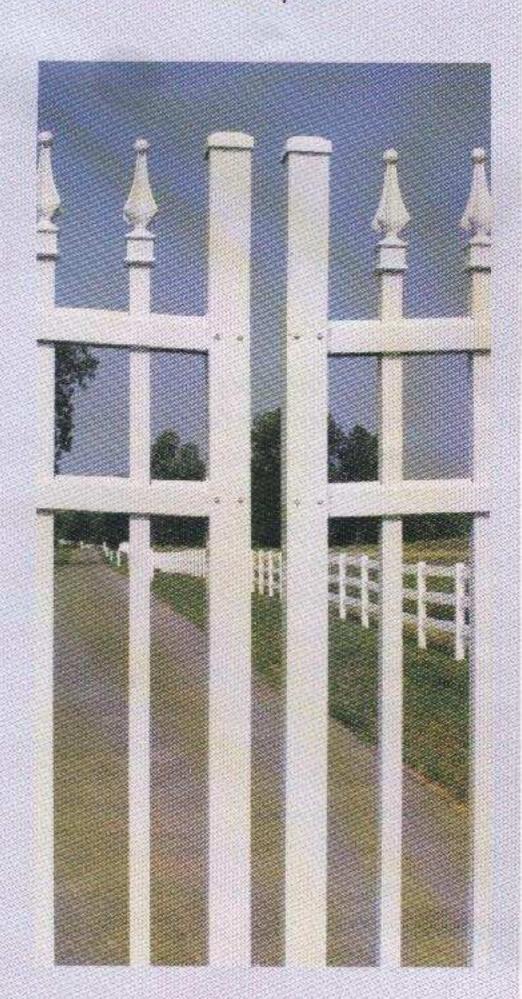
National Headquarters RUSSELL SPRINGS, KENTUCKY 270-866-3331 or 800-451-2612

LASTING BEAUTY THAT ENHAN

Options for Custom Configuration



Centurion I pickets are stamped spear, flat-top or flush-to-rail. Flat post caps are also standard. To enhance the appearance of any Centurion installation, add your choice of these or other decorative options.



Nothing defines a space with such grace and proportion as Centurion Ornamental Steel Fencing from Stephens Pipe & Steel. Centurion, available in more than 15 different styles, meets a variety of fencing needs from architectural and landscaping enhancement to security and safety. Unlike other steel fencing products, Centurion is built to last and backed with a 12-year warranty against cracking, chipping, peeling or blistering. Centurion Ornamental Fencing is fabricated in three distinct combinations of gauge and strength to meet the needs of residential, commercial and institutional installations.

Three Levels of Protection

Centurion is offered in three distinct gauges and weights to meet nearly any fencing requirement.

Centurion I - This outstanding value is the answer to homeowners, business owners and developers seeking security and good looks. Recommended for apartment developments, swimming pool enclosures, gardens, commercial projects and residences where industrial strength fencing is neither appropriate nor budgeted. Centurion I provides an ideal solution to security and aesthetic concerns. Centurion I lends the distinctive and graceful appearance of traditional ornamental iron fencing with the added benefit of long maintenance-free service. Ornamental posts, rails and pickets are constructed from welden high-strength tubular galvanized steel. After fabrication, these components are overcoate with proven, thermally-bonded DuraLast. Black is the standard although other colors are available on request.

Centurion II - Centurion II offers the next level in product thickness and weight, making it ideal for light industrial or commercial applications.

Centurion III - The heaviest gauge steel is offered in this superior configuration, suiting it to heavy industrial and high security applications where aesthetics are important.

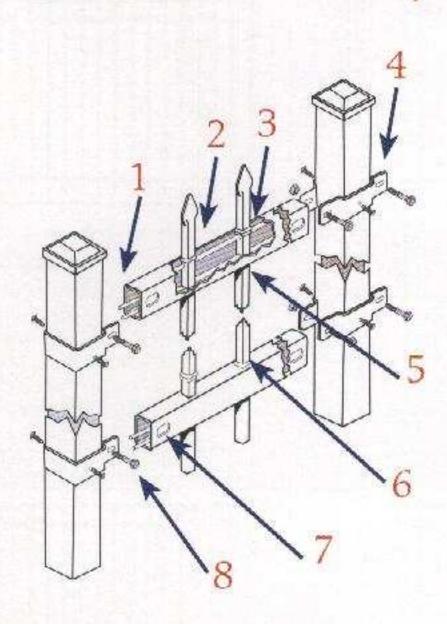
CENTURION II AND III RAIL STRENGTH DATA **CENTURION II CENTURION III** RAIL SIZE 1 1/2" X 14 GA 2" X 14 GA SECTION MODULUS 0.168 0.292 1.75 2.11 RAIL WEIGHT (PSI) YIELD STRENGTH (PSI) 50,000 50,000 VERTICAL LOAD 6' SPAN (LBS.) 434 584 VERTICAL LOAD 8' SPAN (LBS.) 326 438 HORIZONTAL LOAD 6' SPAN (LBS.) 509 682 HORIZONTAL LOAD 8' SPAN (LBS.) 382 512 **CENTURION II AND III STANDARD SIZES CENTURION II CENTURION III PICKETS** ¾" X 16 GA 1" X 16 GA RAILS 1 1/2" X 14 GA 2" X 14 GA POSTS* 2 1/2" X 12 GA 2 1/2" X 12 GA PANEL WIDTH (NOMINAL) POST SPACING 76 ¾" 95 1/2" 71 1/2" 96"

*AVAILABLE IN 3" X 12 GA, 4" X 11 GA, AND 6" X 3/16" WALL THICKNESS

POST SPACING BASED ON 2 1/2" POSTS

ES ANY ARCHITECTURAL STYLE

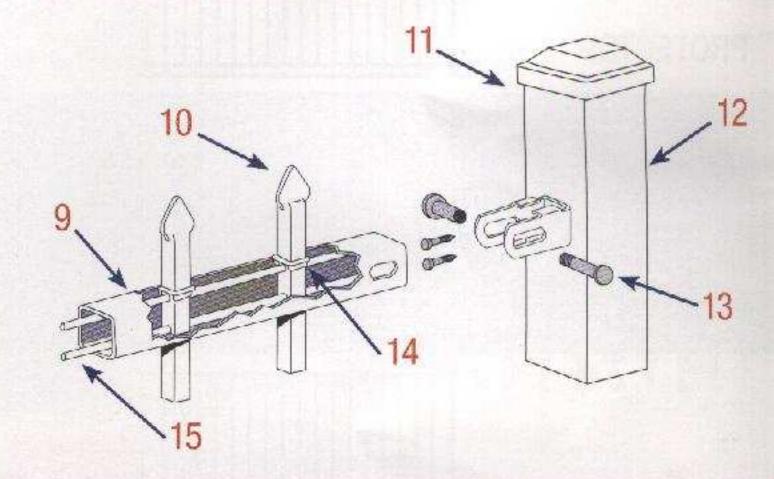
Centurion I and II Boulevard Bracket Assembly System



- 1. 1/8" Locking Rod Through All Pickets
- 2. Prepunched Hole for Locking Rod
- 3. Flexible Grommet
- 4. Line Bracket (w/fastener)
- 5. Slotted Hole Bottom of Rail
- 6. Square Hole Top of Rail
- 7. Through Hole for Mounting to Post
- 8. End Bracket (w/fastener)

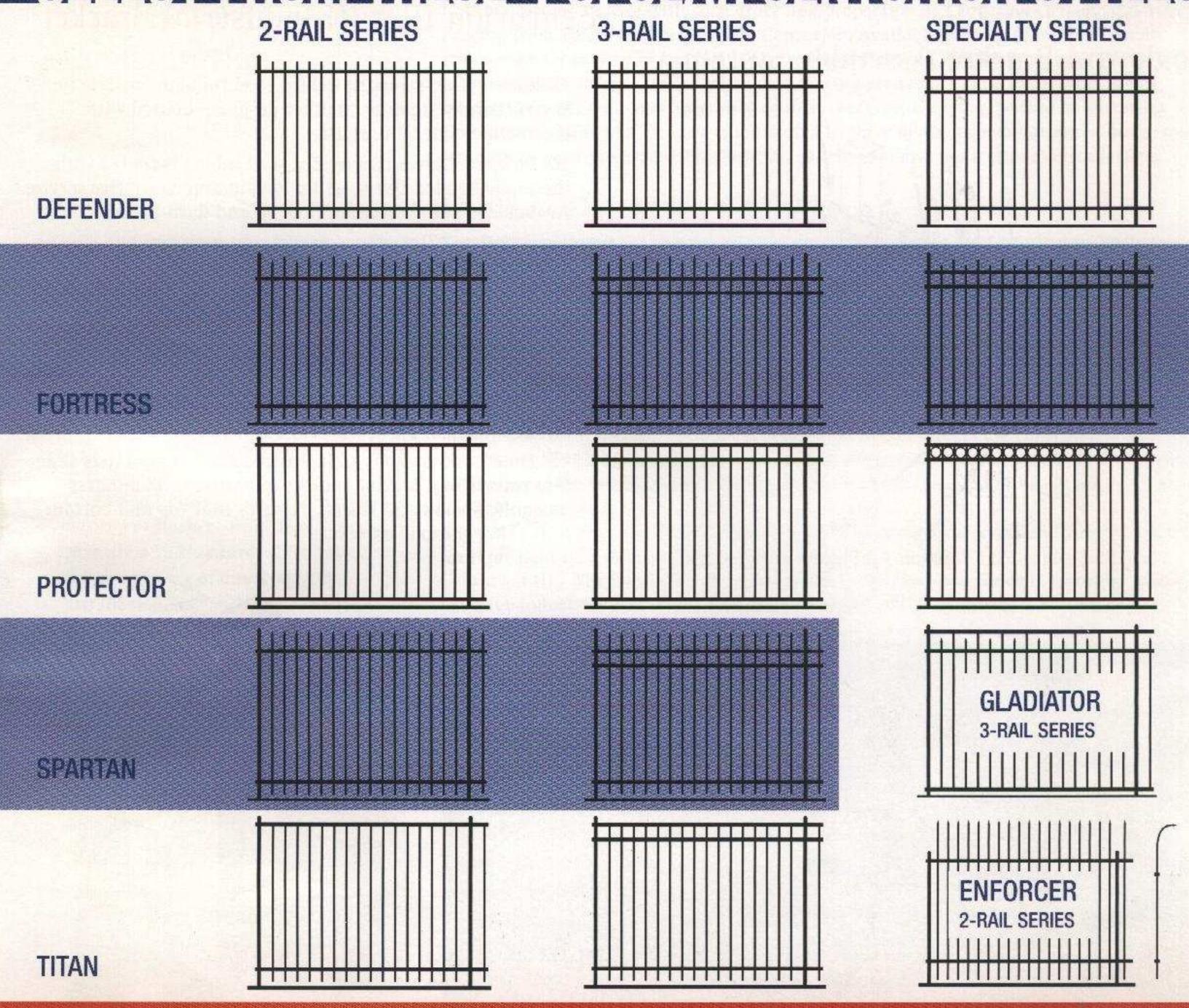
Centurion II & III Industrial Bracket

- 9. Rails High-strength welded steel tubular construction is structurally superior to other designs. Coated with thermally-bonded DuraLast.
- 10. Pickets Galvanized welded steel tubing is coated with thermally-bonded DuraLast for long maintenance-free service. Available in stamped spear, flat-top and flush-to-rail.
- 11. Post Cap Zinc alloy cap seals out moisture and enhances fence appearance.
- 12. Posts High-strength steel tubular posts are galvanized and overcoated with thermally-bonded DuraLast.
- 13. Tamper Resistant Fasteners Require special tools for removal.
- 14. Grommets Poly-vinyl grommets are installed to hold pickets firmly in place and seal out moisture.
- 15. Dual Locking Rods Zinc-plated steel locking rods slide into rails firmly, locking pickets in position. Eliminates unsightly screws and rivets. Assures that top and bottom rails share the load equally.



Thermally-Bonded DuraLast™ Finish Ensures Against Corrosion Each Centurion component is formed High-quality steel base. from high-quality carbon steel, which is subjected to hot-dipped galvanized Hot-dipped galvanized coating coating for corrosion resistance. A layer of phosphate prepares the galvanized steel for the DuraLast finish, applied Phosphate conversionelectrostatically and thermally bonded after fabrication, ensuring that all welds Electrostatically applied, and joints are fully protected. The result thermally-bonded DuraLast is a fence that requires no maintenance and carries a 12-year warranty. finish applied after fabrication

SELECT FROM THESE POPULAR CENTURION STYLES



COMPONENT INFORMATION

STYLE **CENTURION I CENTURION II CENTURION III** 1" X 1" X 16 GA %" X %" X 18 GA %" X %" X 16 GA **PICKETS** 1 1/2" X 1 1/2" X 16 GA RAILS 1 1/2" X 1 1/2" X 14 GA 2" X 2" X 14 GA 2" X 2" X 16 GA 2 1/2" X 2 1/2" X 12 GA 2 1/2" X 2 1/2" X 12 GA STANDARD POSTS 3 15/16" BETWEEN PICKETS **SPACING** 3 15/16" BETWEEN PICKETS 4" BETWEEN PICKETS AVAILABLE HEIGHTS 3', 3.5', 4', 5', 6' 4', 5', 6', 7', 8' 4', 5', 6', 7', 8', 9', 10' 8 (95 " O.C.) 6 8' (95 11/2" O.C.) 6' STANDARD SECTION LENGTH 8' (96" O.C.) 6'

POST ALSO AVAILABLE IN 3" X 12 GA, 4" X 11 GA AND 6" X 3/16" WALL THICKNESS

